

Customer	: CU-DAR001	Dart Helicopters Services	Drawing Name	: BRACKET	
Job Number	: 30636				
Estimate Number	: 12530				
P.O. Number	: N/A		Part Number	: D35471	
This Issue	: 2/5/2007	S.O. No. : N/A	Drawing Number	: D3547	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: 2/5/2007	Type : SMALL /MED FAB	Drawing Revision	: A	
Previous Run	: 28631		Material	: N/A	
Written By	:		Due Date	: 2/12/2007	Qty: 60 Um: Each
Checked & Approved By	:				
Comment	:	Est Rev: A New Issue 06-09-18 JLM			


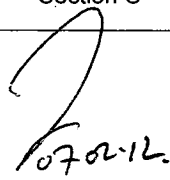

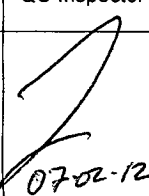
Form: process

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/02/12

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/02/12	2.0	1 part (1st one) hole was oversized.	 QS1042	Re-do set offset scrap / destroy; replace	SAM 07/02/12	 07/02/12	 QS1042	 07/02/12

NOTE: Date & initial all entries

Date: Monday, 2/5/2007 10:55:37 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 30636

Part Number: D35471

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

For 02-14 0

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

counted
02/02/14 x 60

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

M/10 3141
M-R/a.m.
07/02/19
(60)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Pc 7/2/20 (60)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Pc 7/2/20

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/02/22

Job Completion



U 07.02.22

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3547	REV. A SHEET 1 OF 1
DATE 06.10.06		TITLE BRACKET	SCALE 1:1
REV A	DATE 06.10.06	DESCRIPTION NEW ISSUE	

